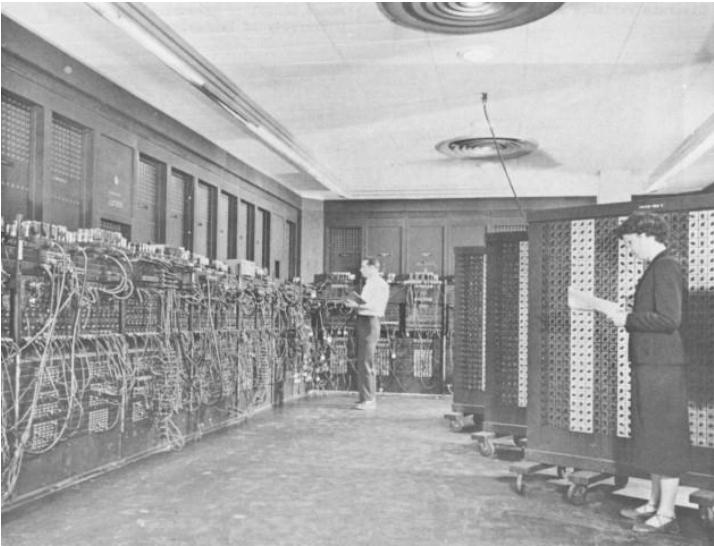
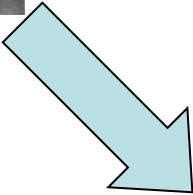


Miniaturization in Electronic Technology



ENIAC: the "Electronic Numerical Integrator and Calculator", 1943

ENIAC filled a 20 by 40 feet room, weighed 30 tons, and used more than 18,000 vacuum tubes.



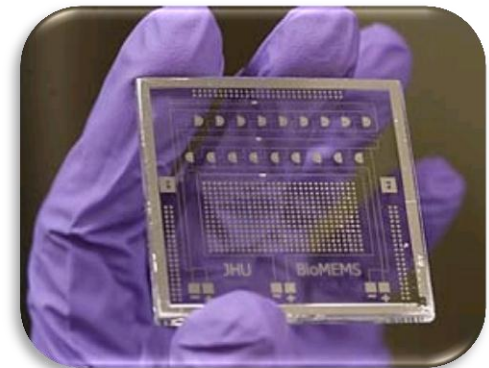
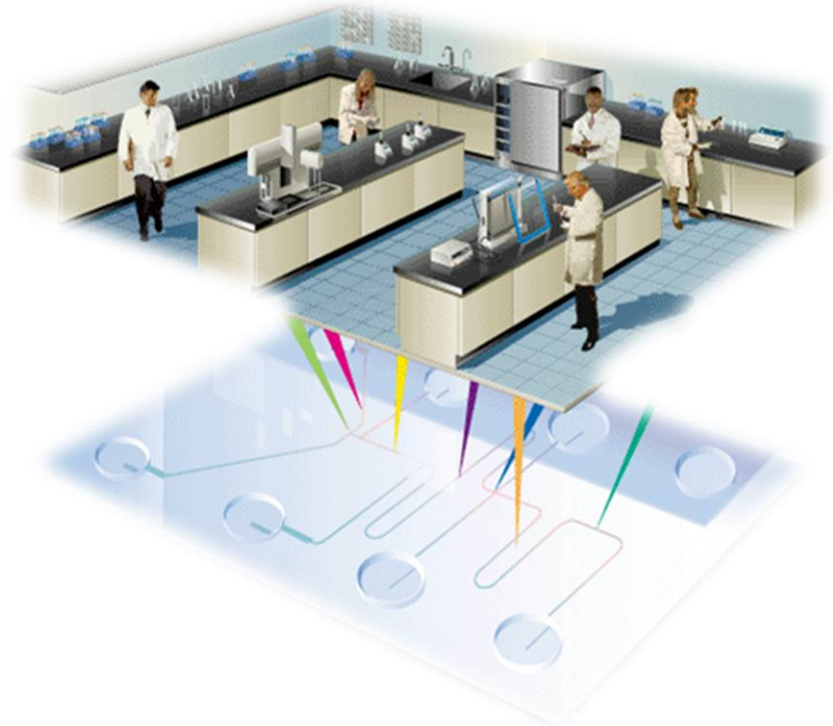
iPhone 6



A8 Chip, 2014
>10⁹ transistor

Why Being Small ?

- ❖ Savings in time & cost
 - ❖ Less materials and samples
 - ❖ Short processing time
- ❖ Disposable
- ❖ Parallel processing
- ❖ Integration/Automation
- ❖ **Gain from the unique microscopic features**
 - Laminar Flow
 - High surface to volume ratio
 - High single-to-noise ratio in transuding signals
 - Small thermal mass
 - Strong fields such as electric fields

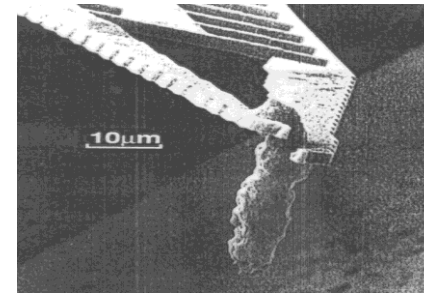


Why Being Small ?

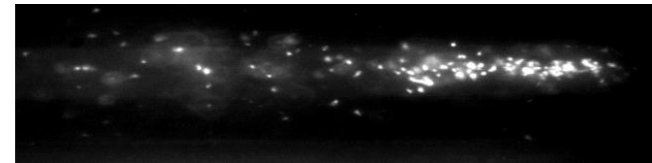
❖ Length Scale Matching

- Manipulation of molecules and cells
- High resolution / sensitivity

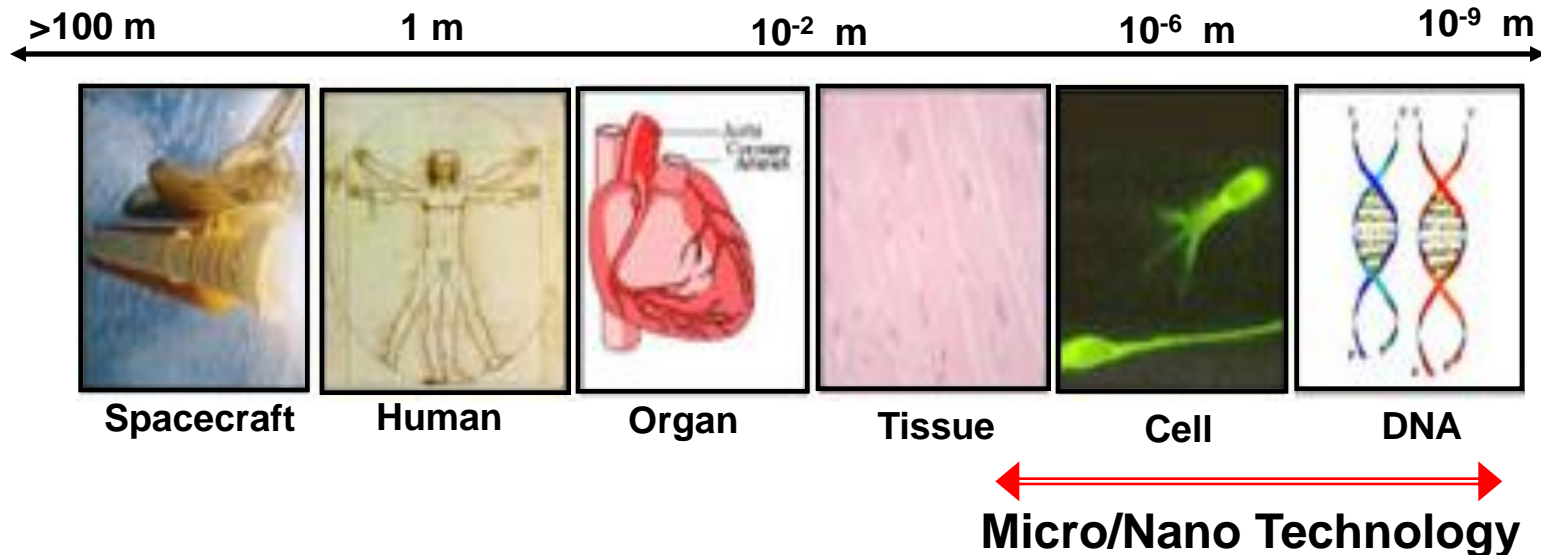
e.g. to facilitate single-molecule diagnostics, study of single-cell biology



(Kim)



(Wang)

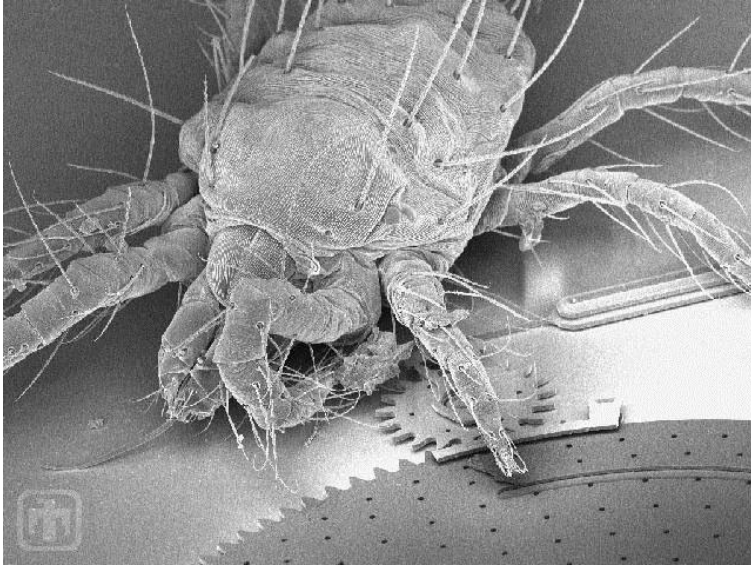


Classes of BioMEMS

(Bio-MicroElectroMechanicalSystem)

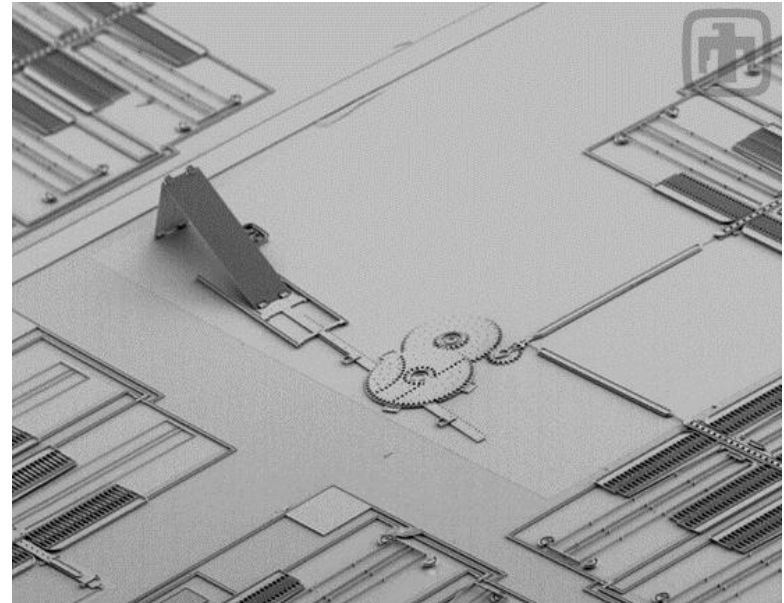
- Microfluidics & Microfluidic Devices
- Biosensors and Bioelectronics
- Neural Interface Devices
- Chromatography /Electrophoresis Devices
- Microsurgical Tools
- Bioreactors
- Tissue Engineering Devices
- Molecule /Cell Handling Devices
- Implantable Devices, Drug Delivery Devices

Examples of MEMS Devices



Spider mite on gears

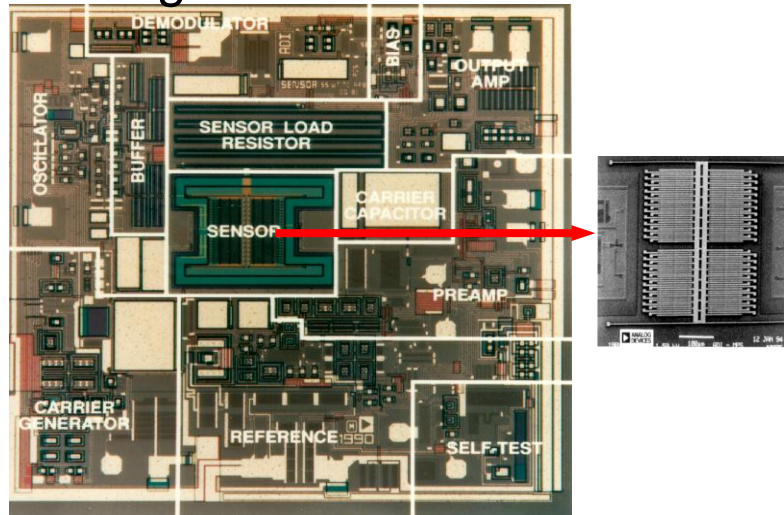
Micro-mirrors



(Sandia)

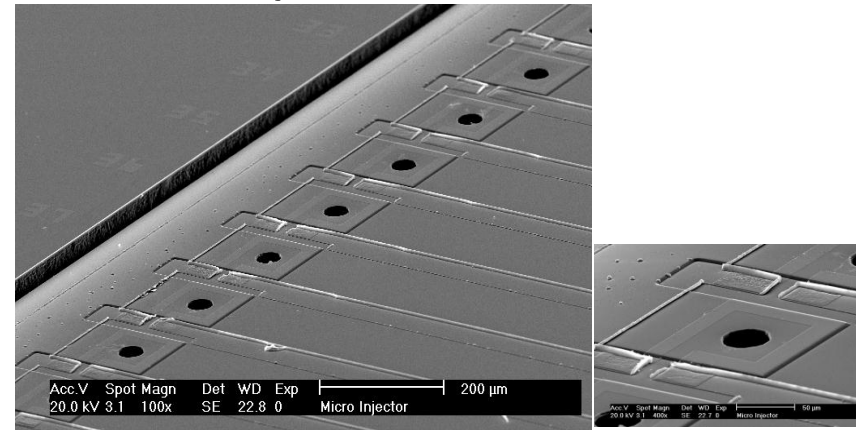
Examples of Industrial MEMS Devices

Air Bag Sensor



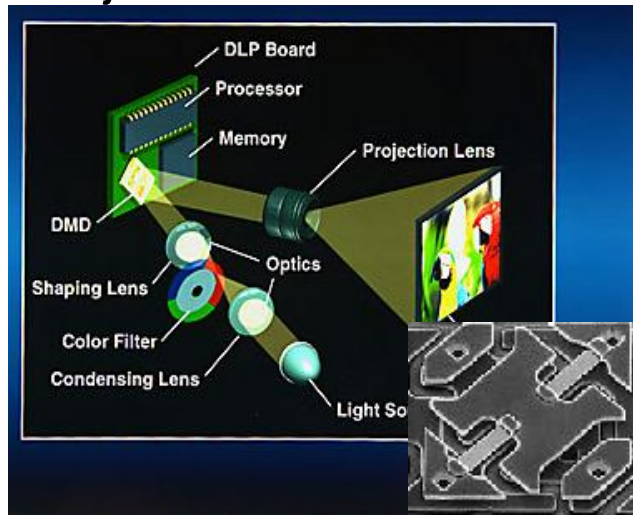
(Analog Device)

Bubble Inkjet



(HP)

Projector



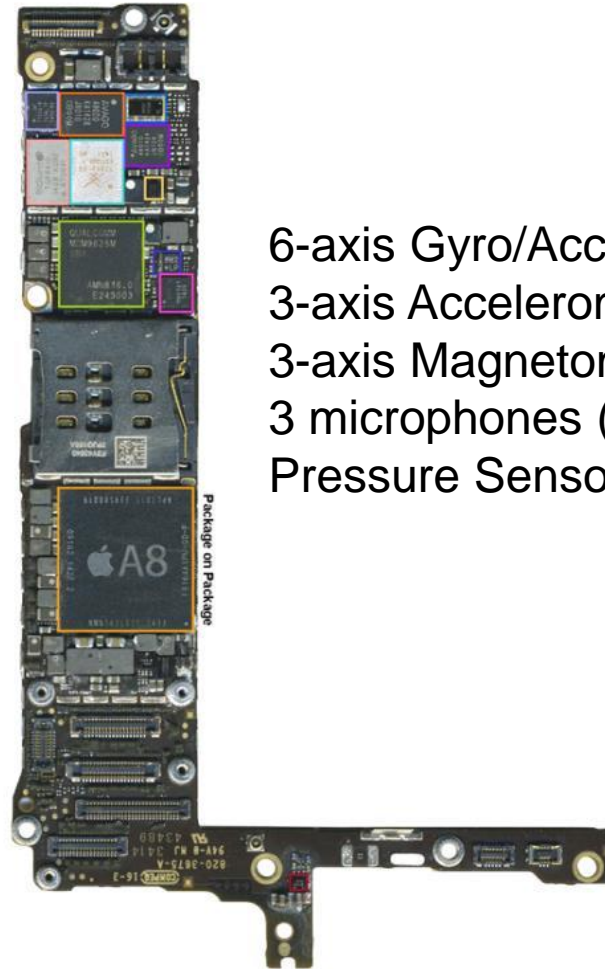
(Texas Instruments)

Motion & Orientation sensor (Wii)



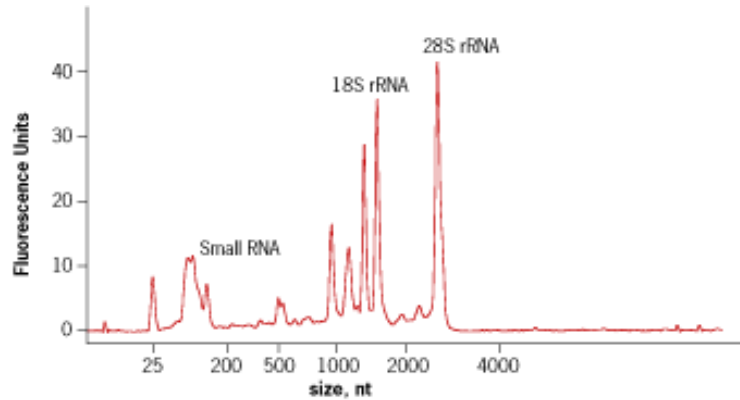
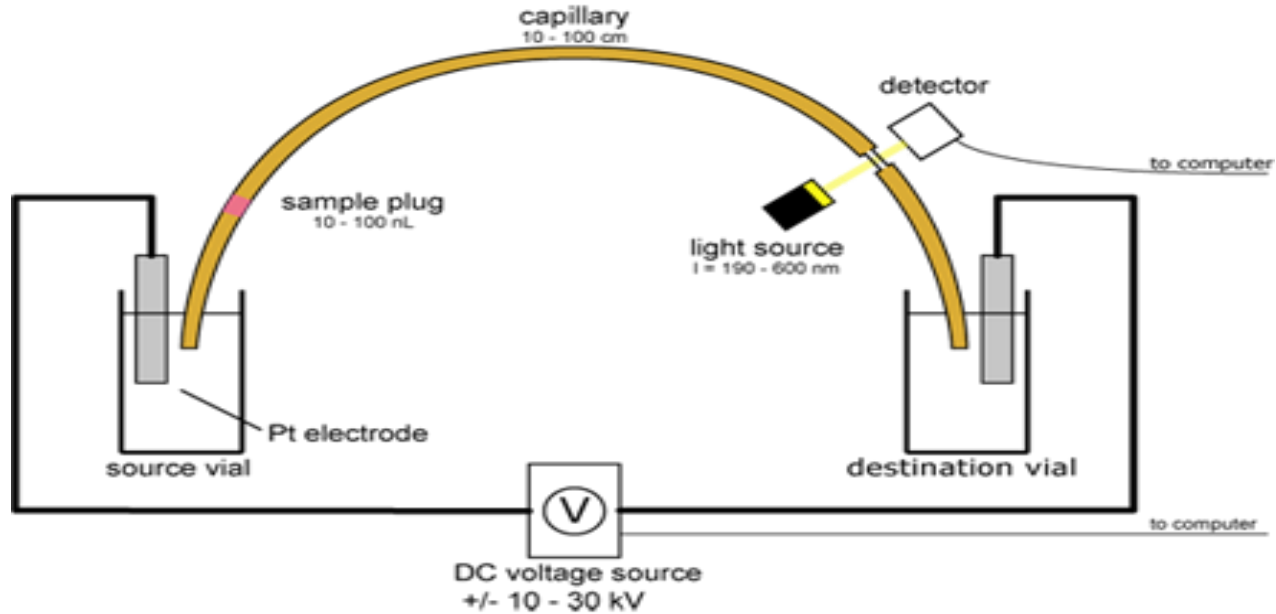
(Nintendo)

Apple iPhone 6

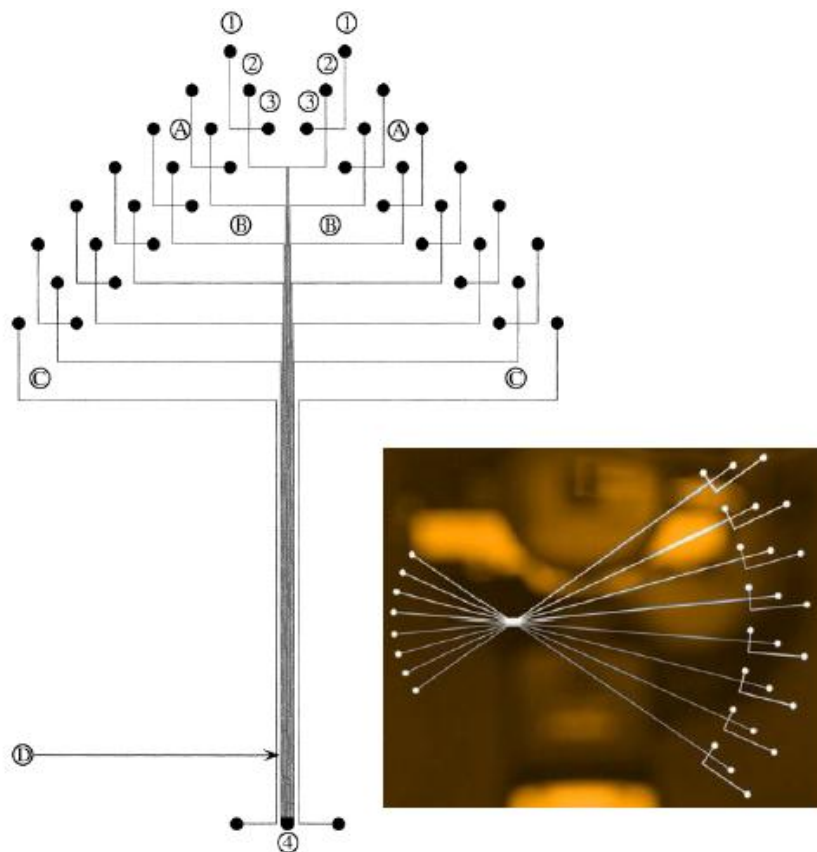


- 6-axis Gyro/Accel (Invensense)
- 3-axis Accelerometer(Bosch)
- 3-axis Magnetometer (AKM)
- 3 microphones (Knowles)
- Pressure Sensors (Bosch)

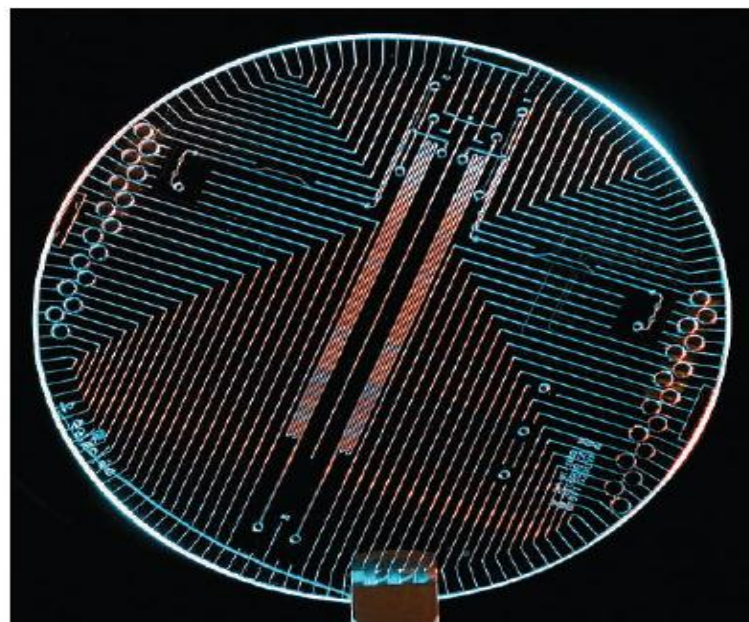
Capillary Electrophoresis



Micromachined Capillary Electrophoresis (μ -CE)



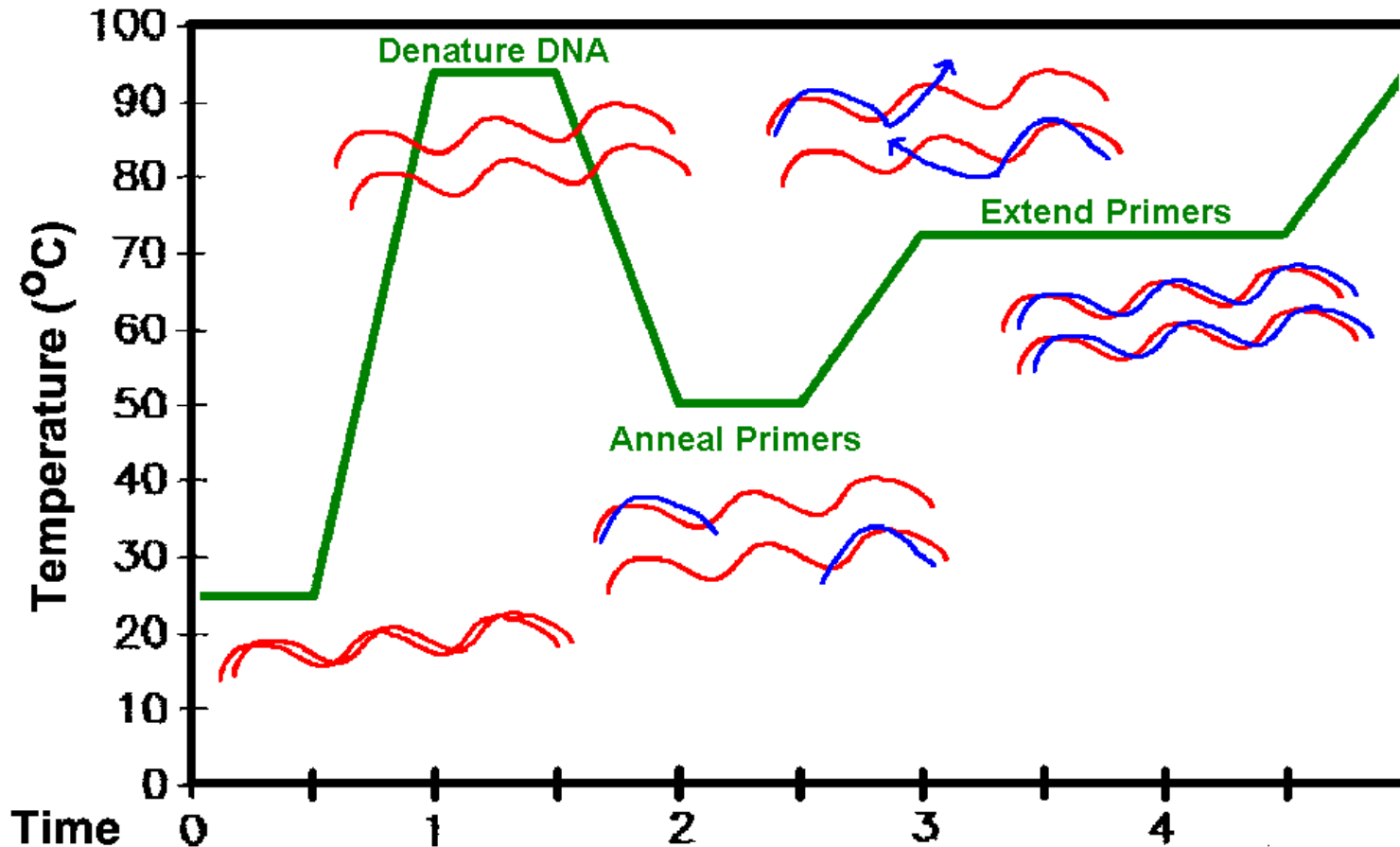
- High throughput
- Low volume
- Rapid analysis



- Integrated with thermal cycling and CE for Sanger sequencing
- Off-chip optical detection

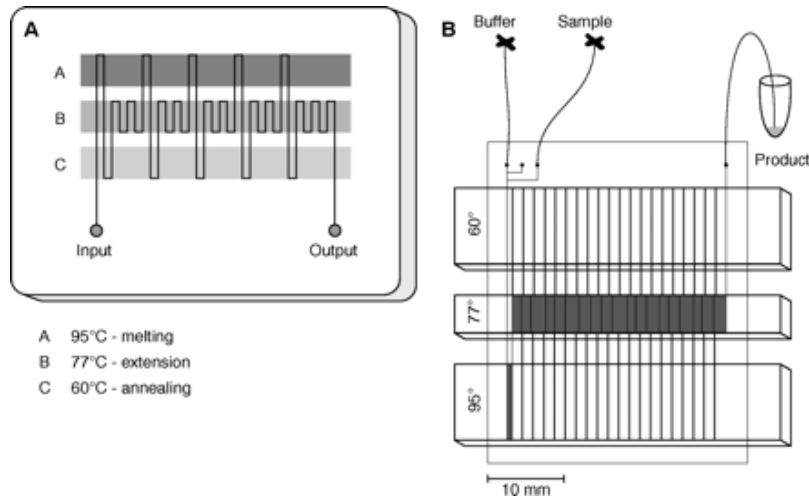
(Ra Mathies, PNAS 2006)

Thermal Cycling for Polymerase Chain Reaction (PCR)

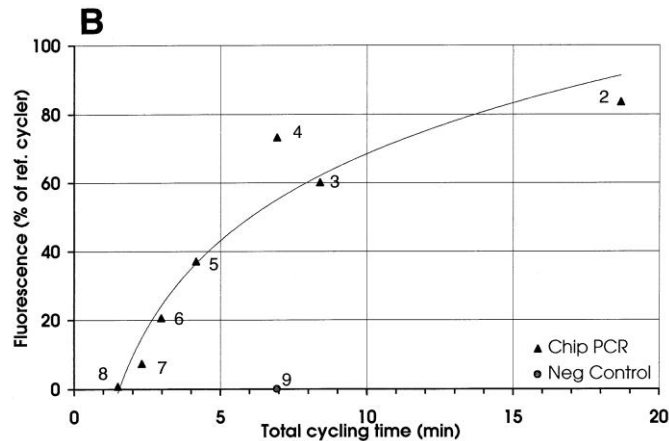


PCR is an **expensive** and **time-consuming** technique

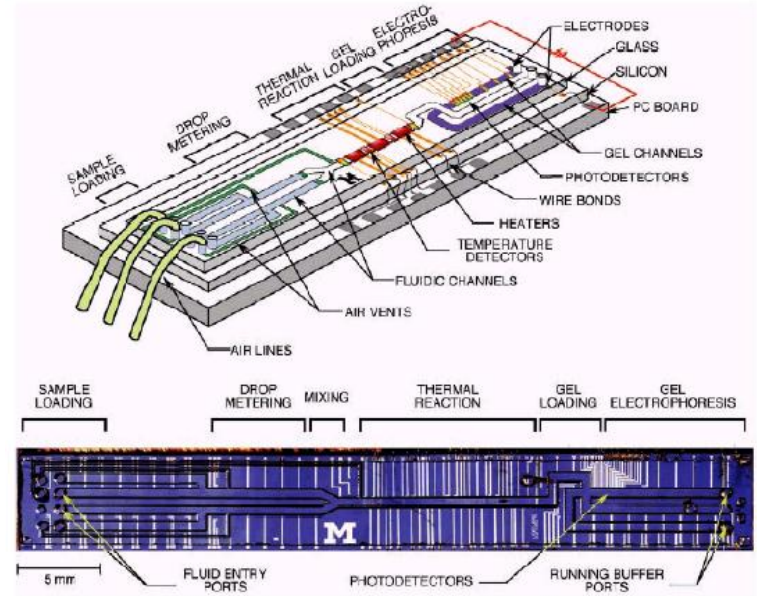
Continuous-flow Micro PCR



(A. Manz, Science 2002)



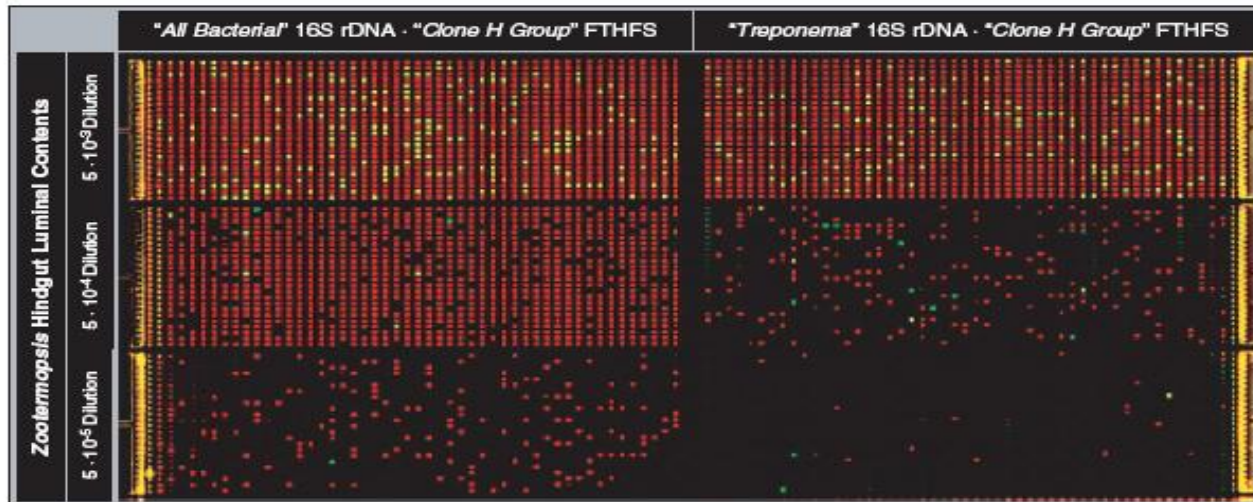
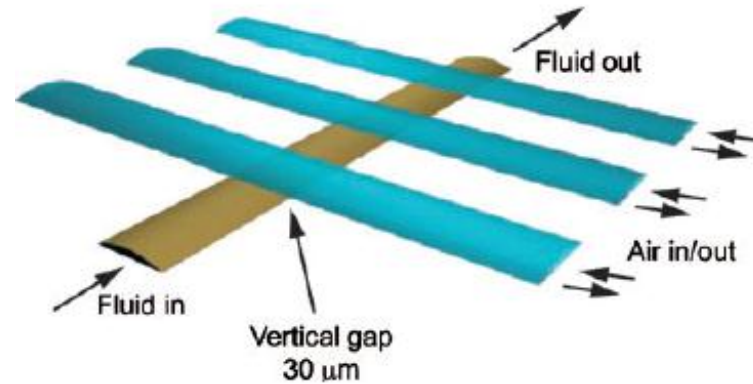
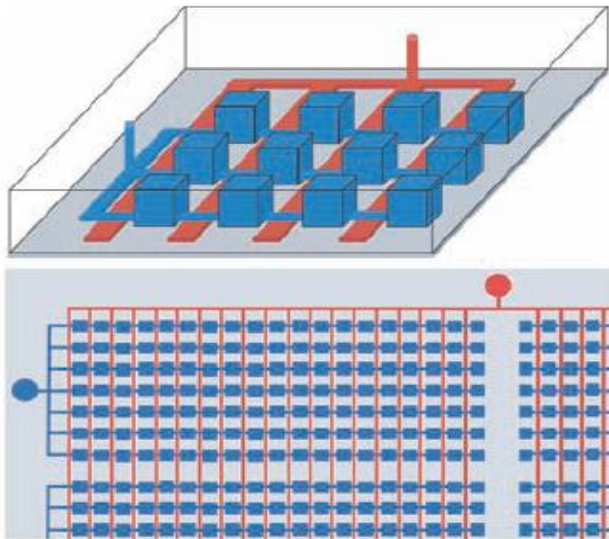
Integration of CE and μ -PCR



(M.A. Burns U Mich, Science)

- PCR reaction
- Gel electrophoresis
- Microfluidics
- On-line electrical detector

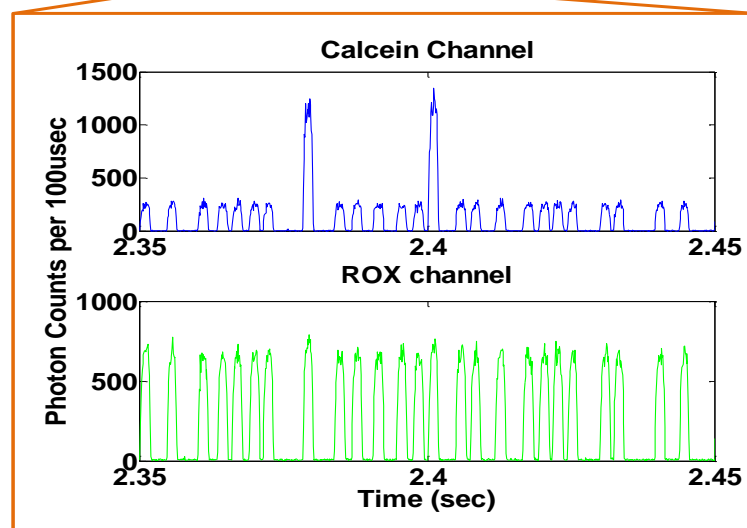
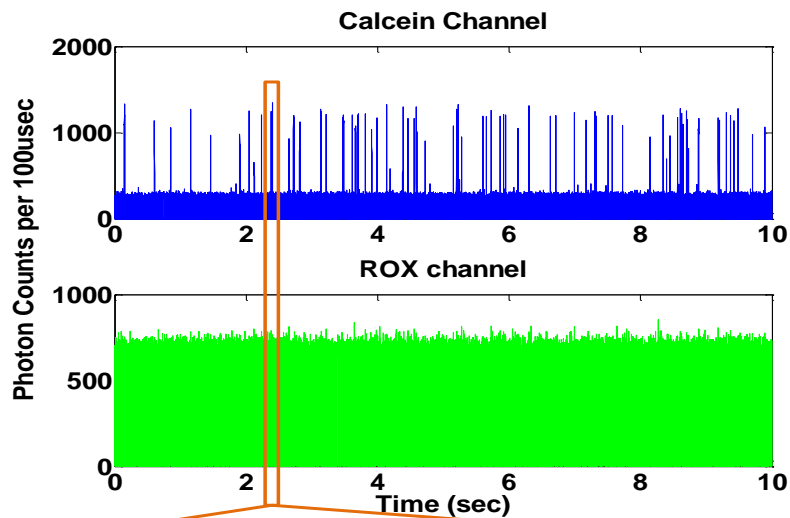
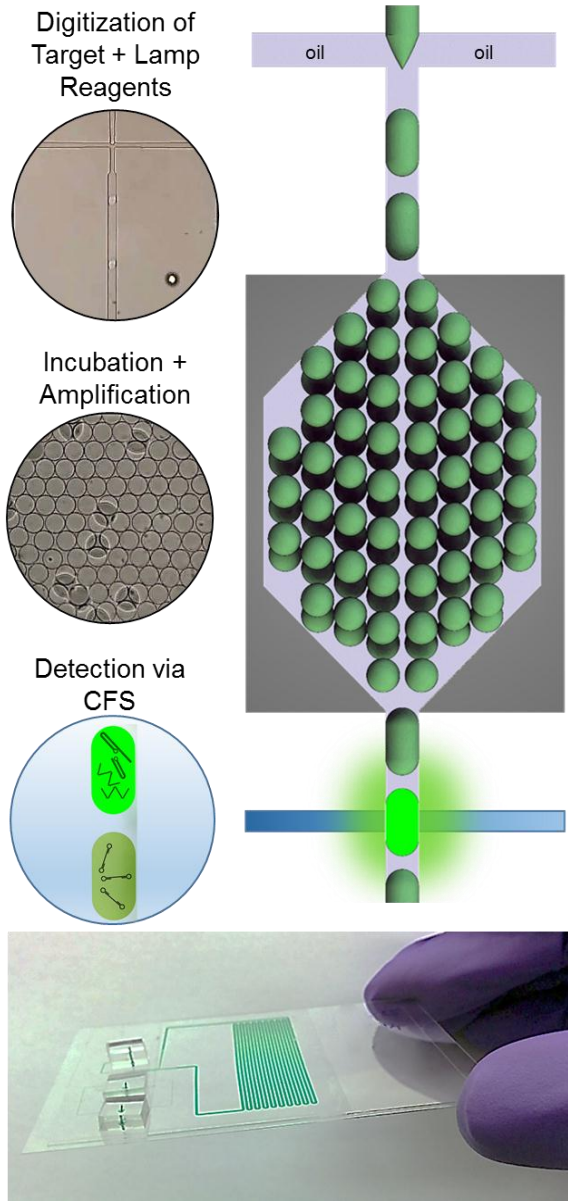
Microfluidic Digital PCR : Nanoliter-sized PCR arrays



- 1176 chamber
- 6.25 nL each chamber

(J.R. Leadbetter, Science 2006)

Droplet Digital PCR: Picoliter-sized PCR arrays

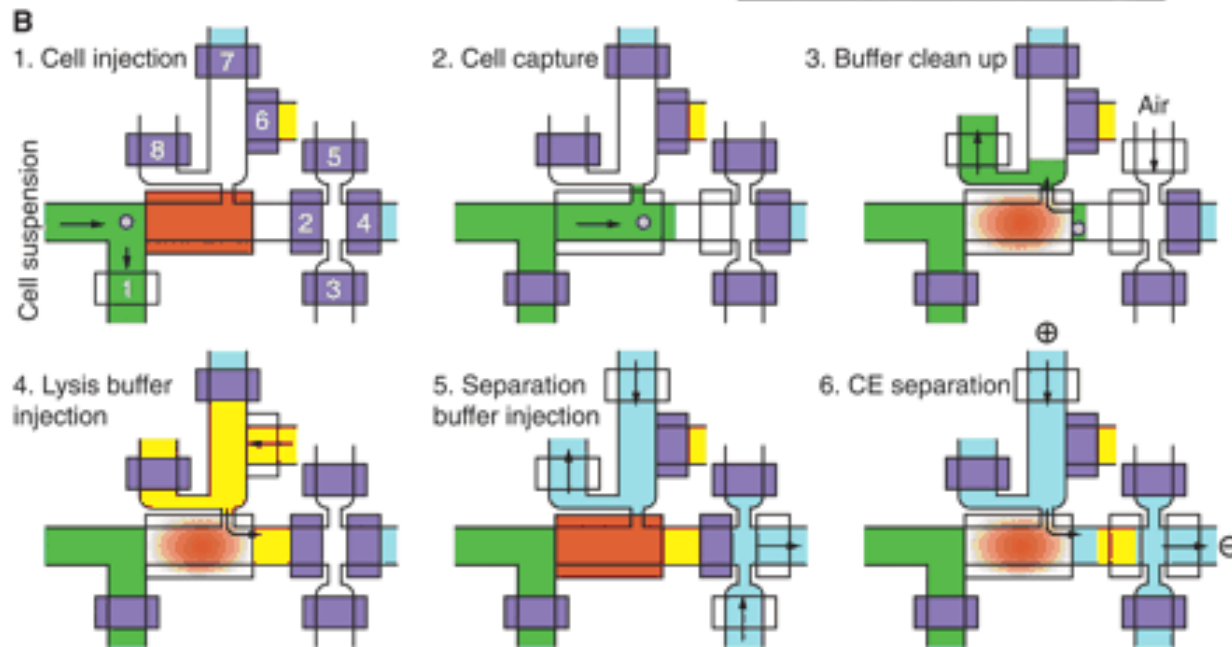
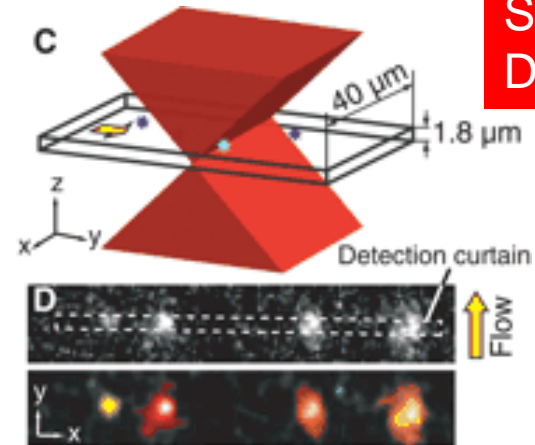
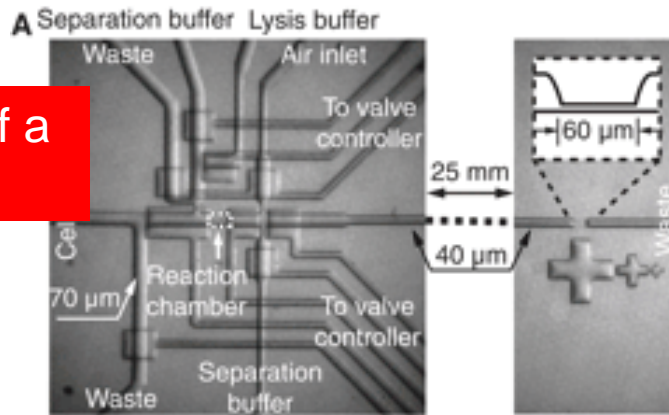


(T. Rane, Lab Chip, 2015)

Analysis of Single Cells

Single-Molecule Detection

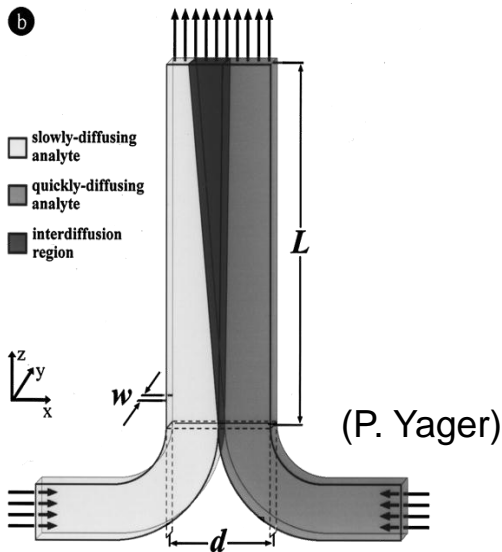
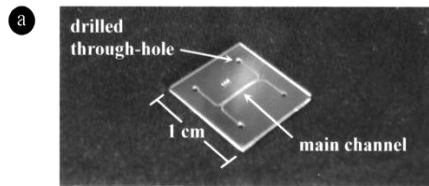
Preparation of a single cell



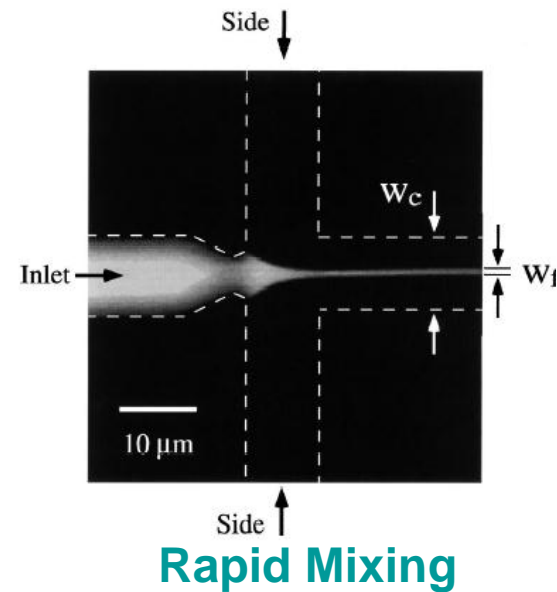
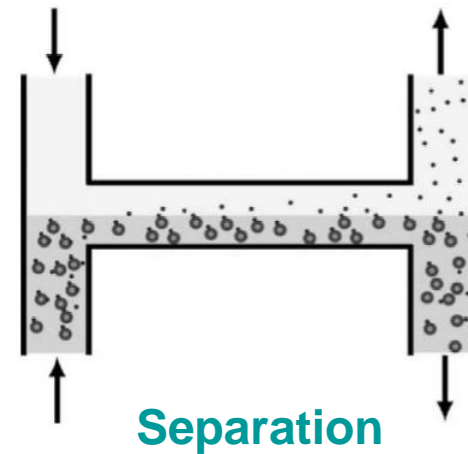
(R. Zare, Science 2006)

Laminar Flow-Based Assay

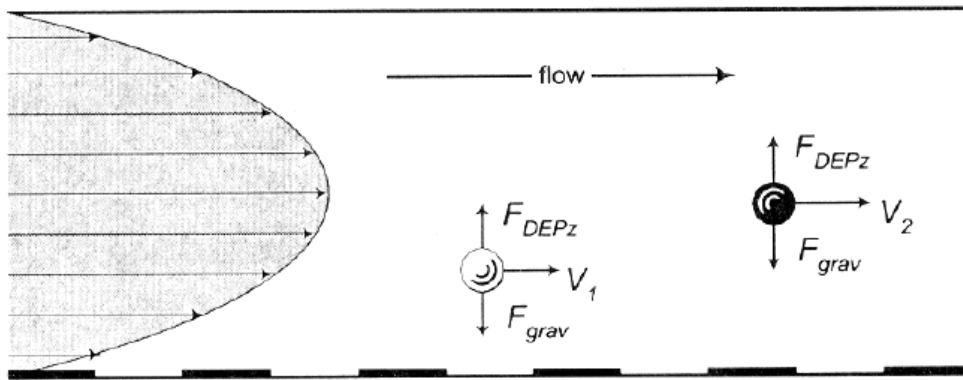
T-Sensor



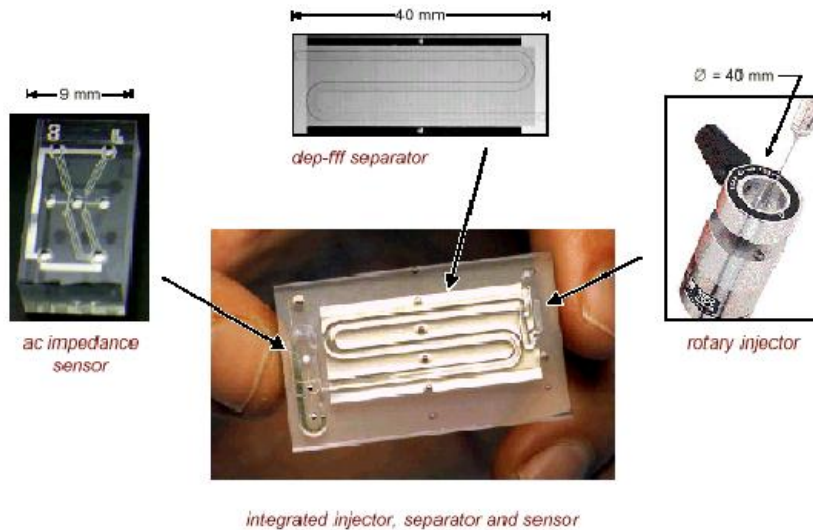
- Laminar flow – initiate reaction
- Diffusion-based analysis



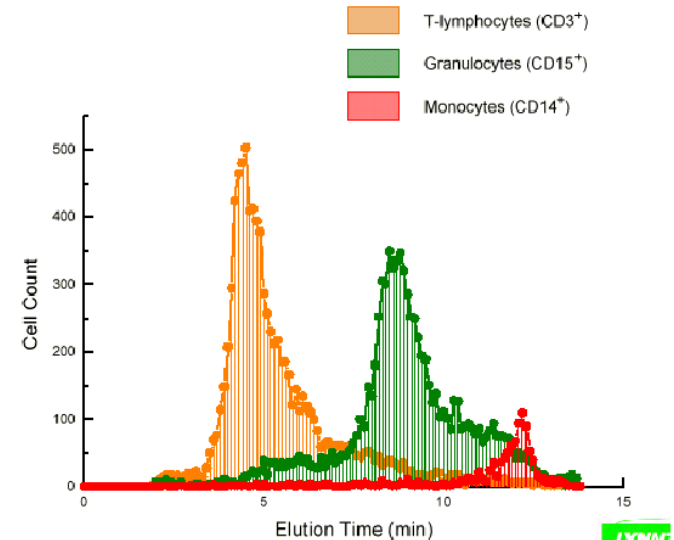
Field Flow Fractionation-DEP cell sorter



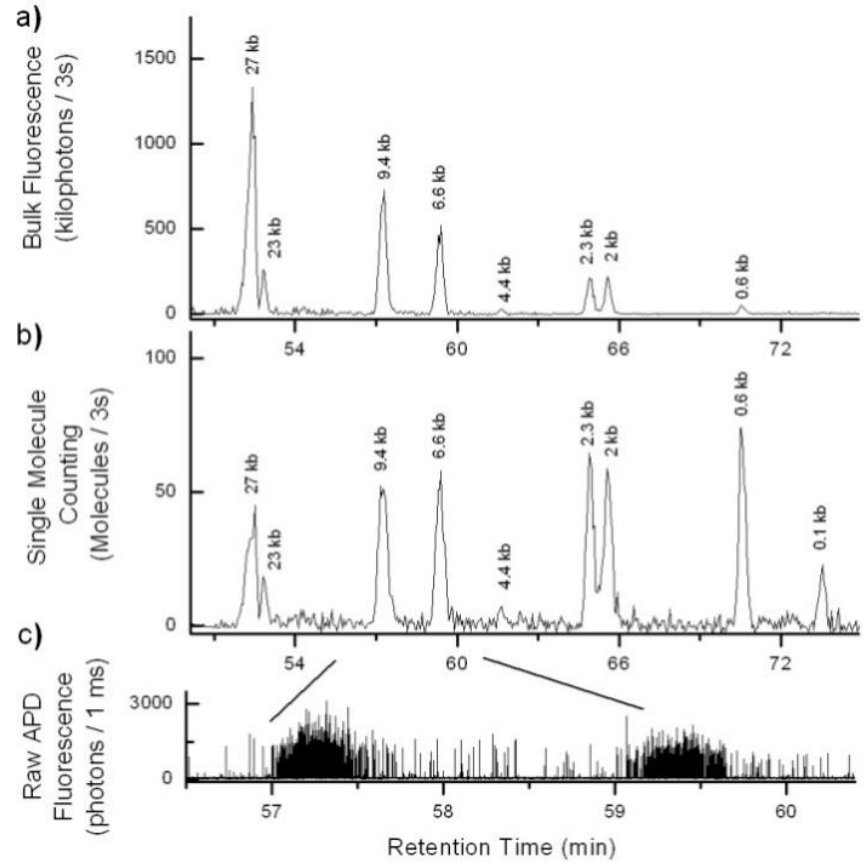
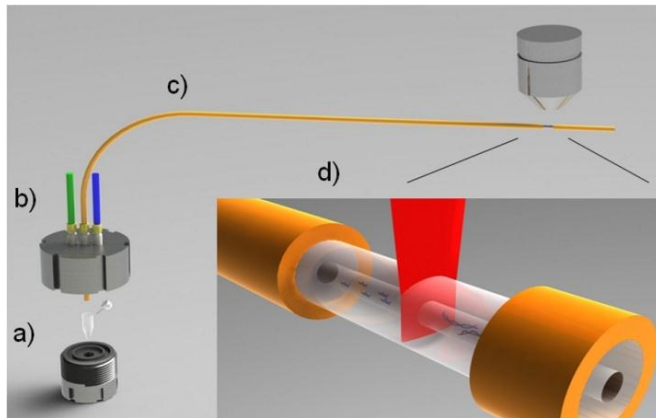
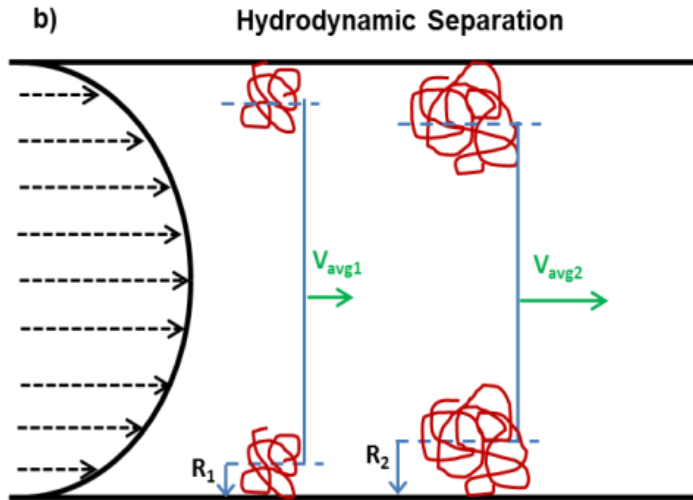
- Field flow fractionation using DEP force



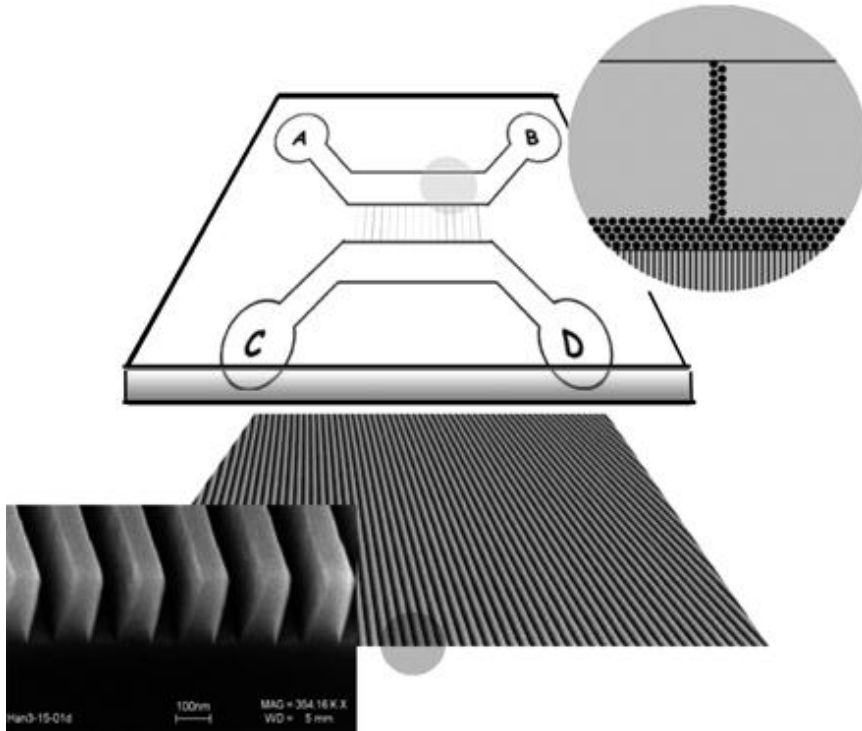
(U. Texas, Houston)



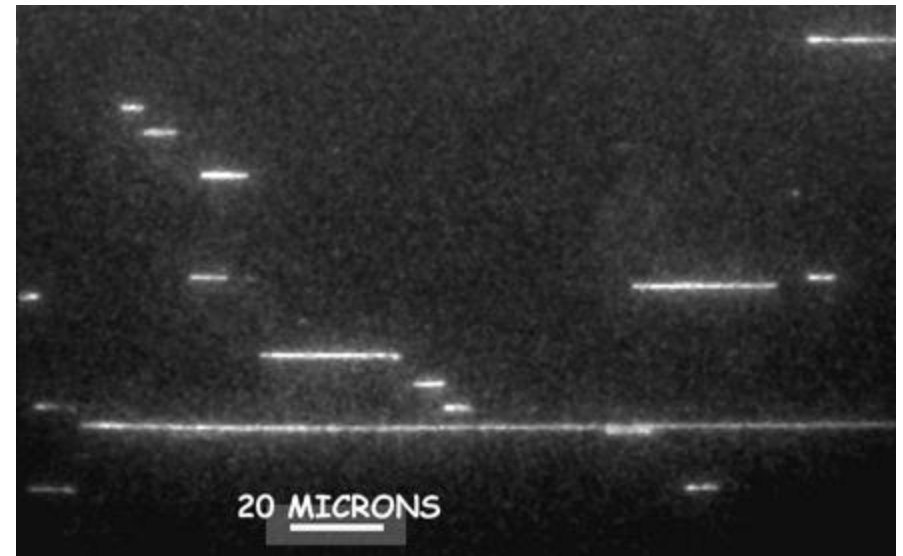
Free Solution Hydrodynamic Separation



Nano Fluidics



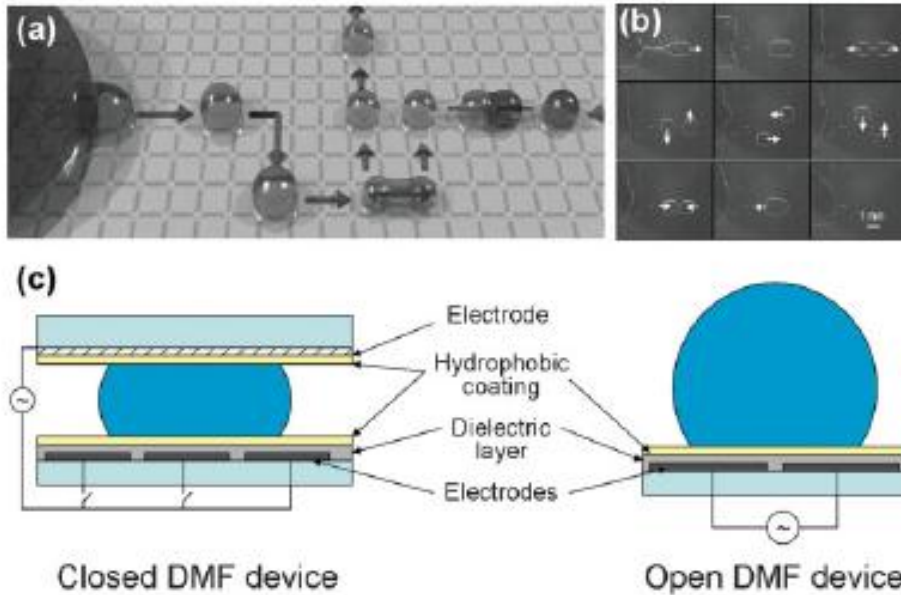
100-nm-wide nanochannel array



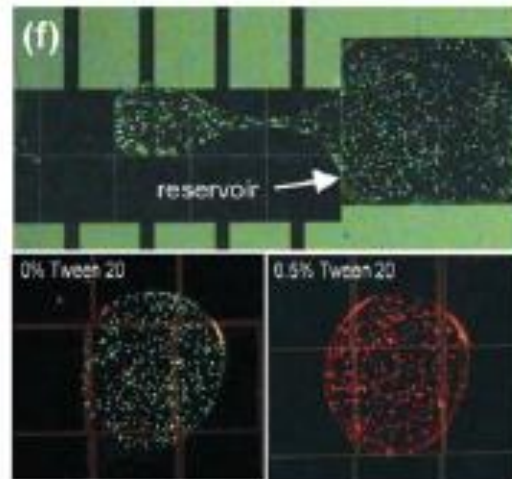
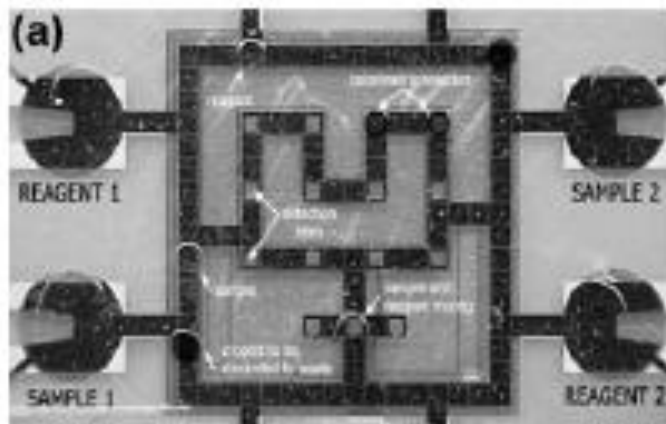
Stretch of λ DNA (48.6 kbp) fragment
DNA is driven by E-field

(R. Austin)

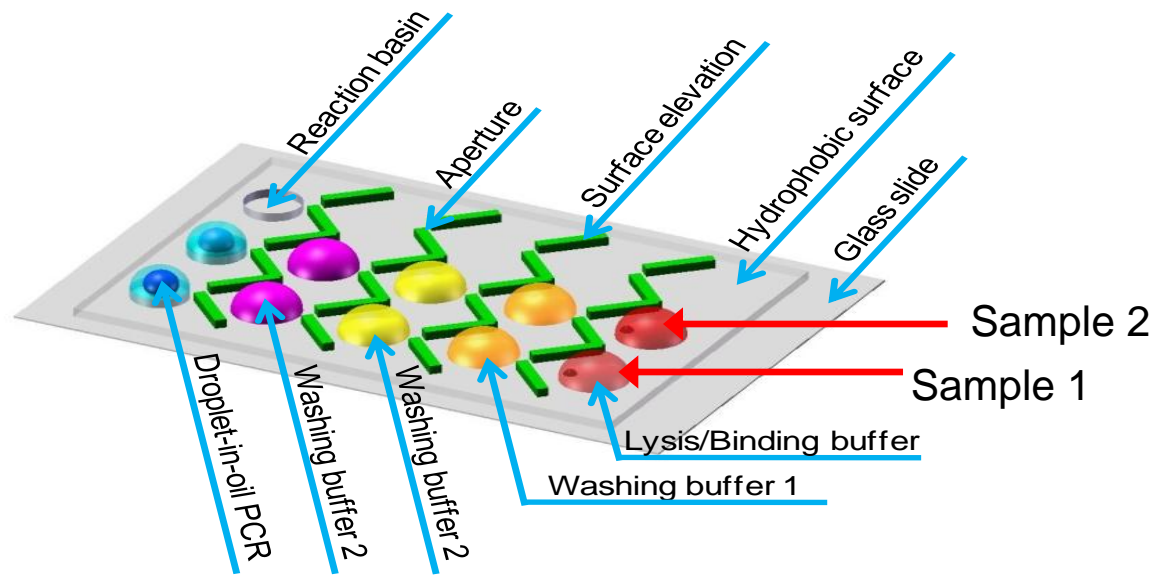
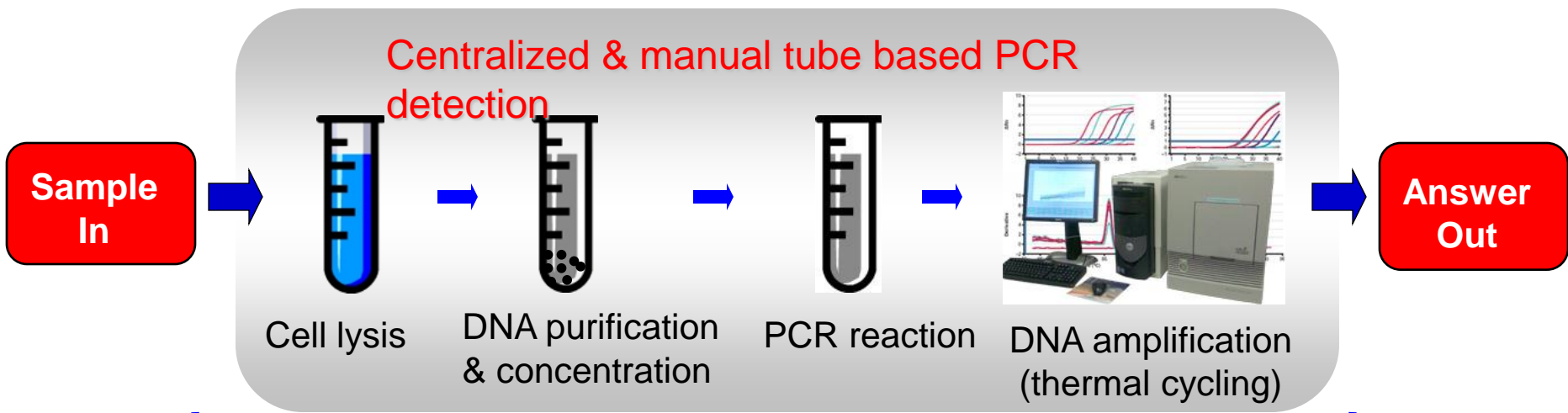
Digital Microfluidics



- Pump-free and valve-free
- Each sample and reagent is individually addressable
- Array-based analysis



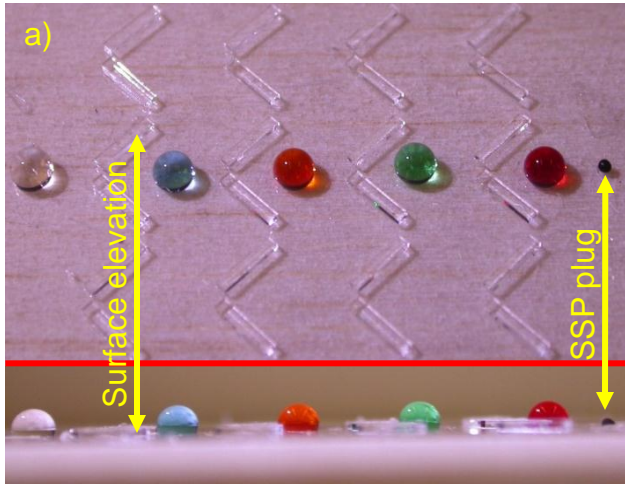
Integrated DNA Preparation and PCR Detection



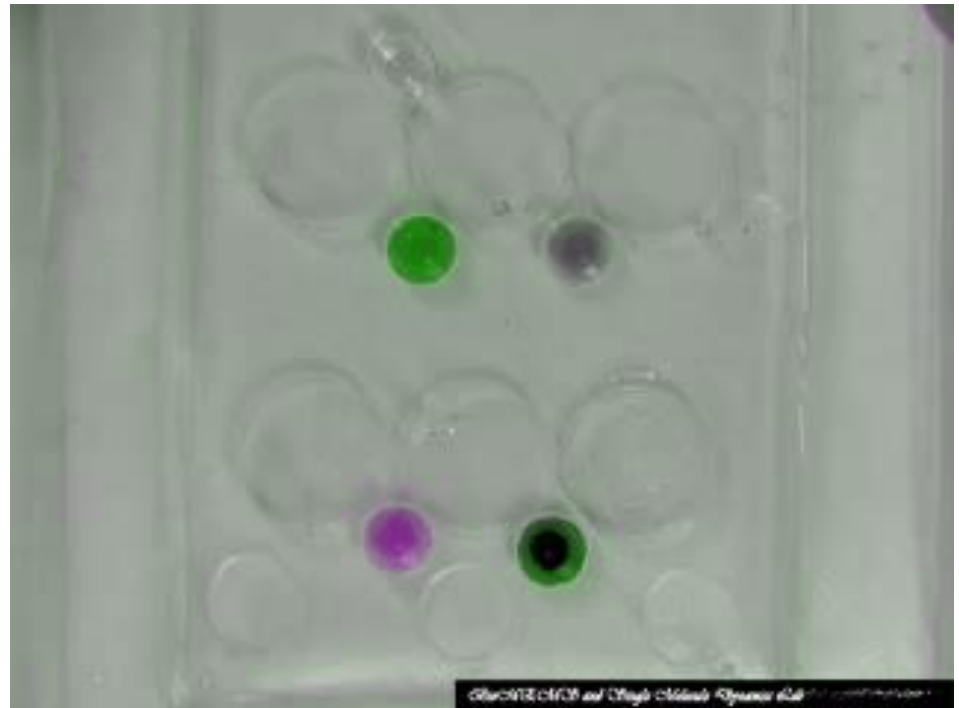
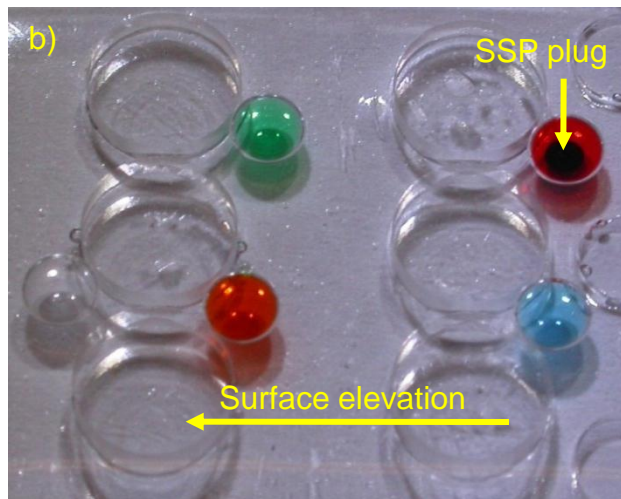
Using **Silica Superparamagnetic Particles (SSP)** as a solid phase within droplets

Surface topology assisted SSP and droplet manipulation

❑ Drops in Air

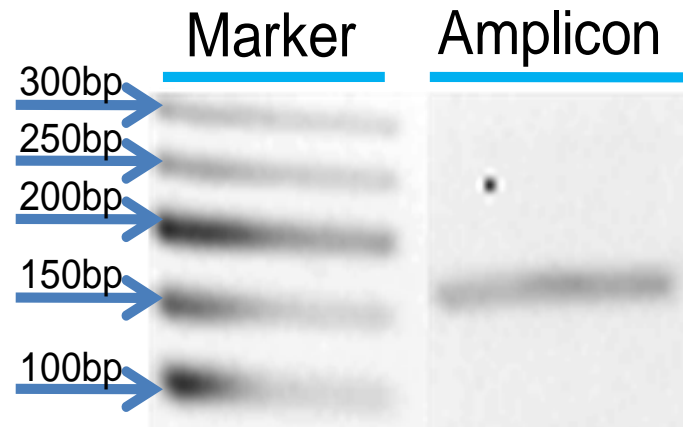
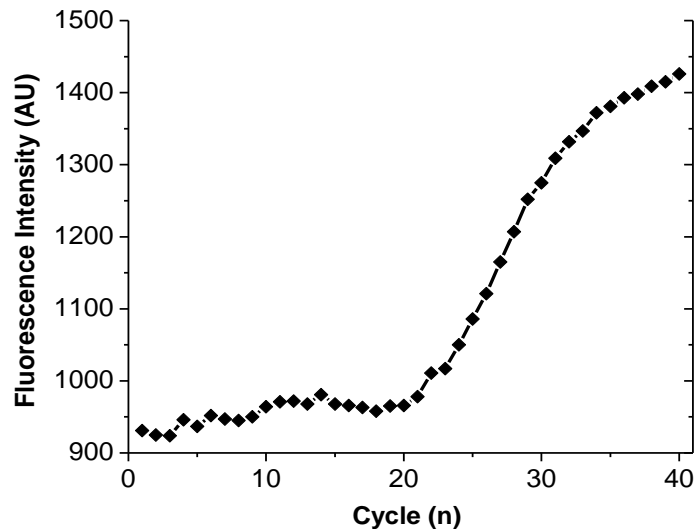


❑ Drops in Oil

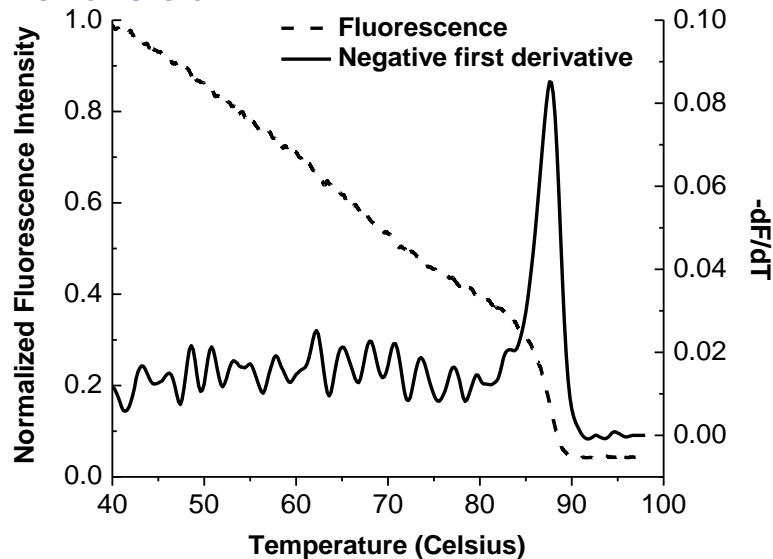
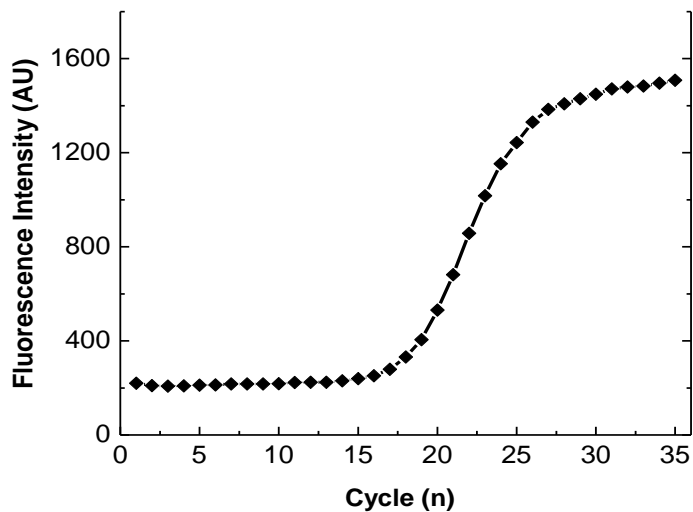


On-Chip Real-Time PCR Detection

□ Detection of *E coli* 16S gene from cell culture



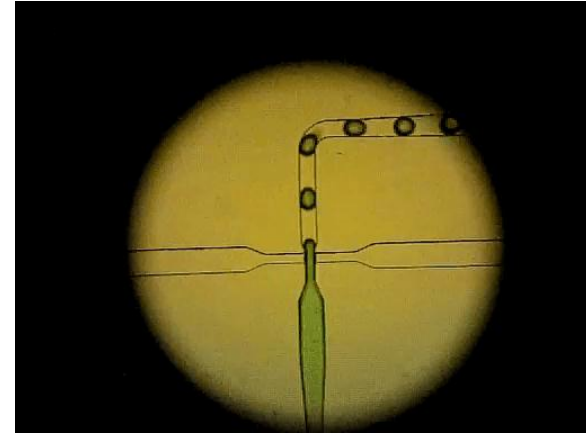
□ Detection of *Rsf-1* marker from whole blood



Microfluidic Droplet Technology for High-Throughput Analysis

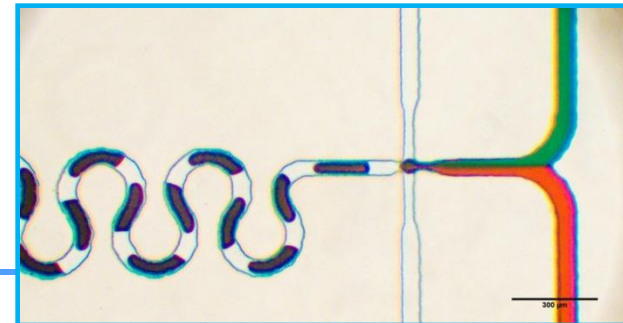
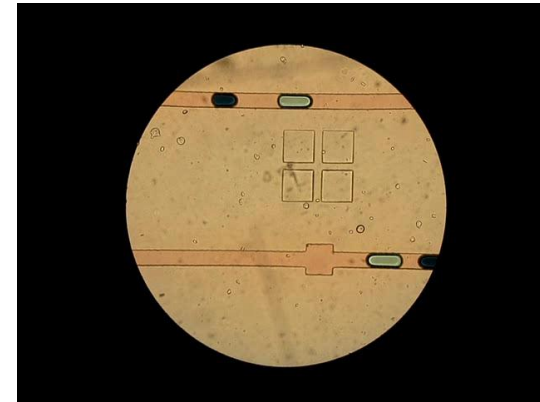
□ Features

- Monodisperse droplets of sizes ranging from nL-pL
- High speed droplet generation of $> \text{kHz}$

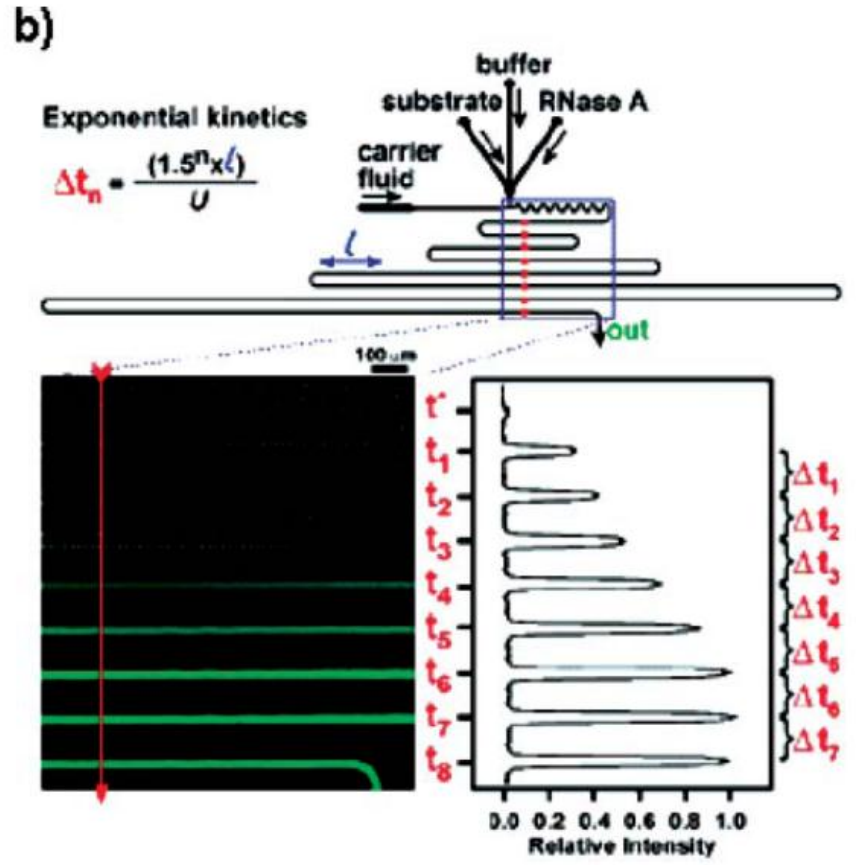
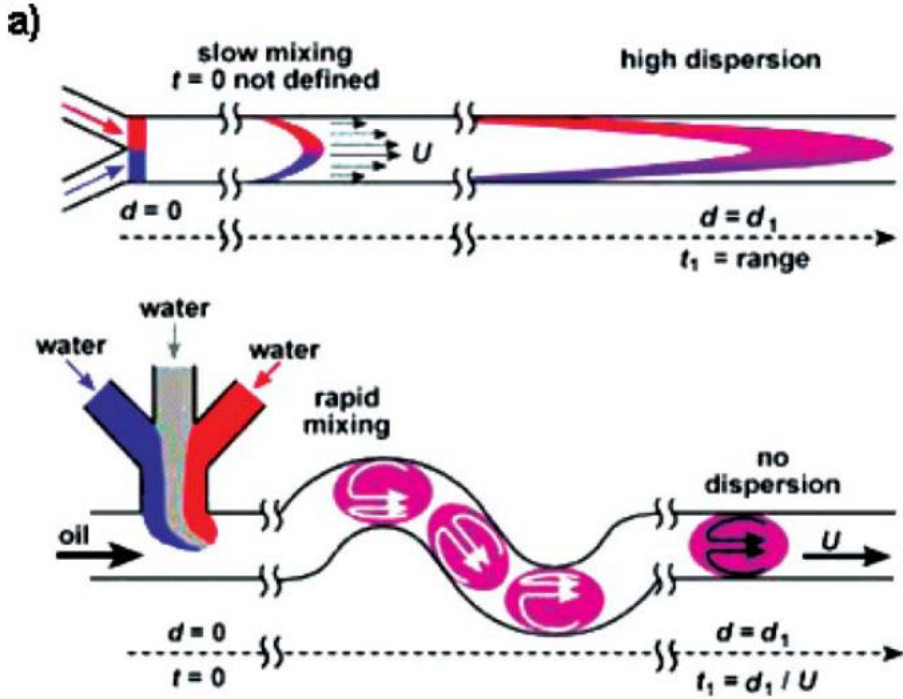


□ Potential applications

- Low-cost & High throughput screening
- Biochemical synthesis
- Digital PCR
- Single-cell analysis

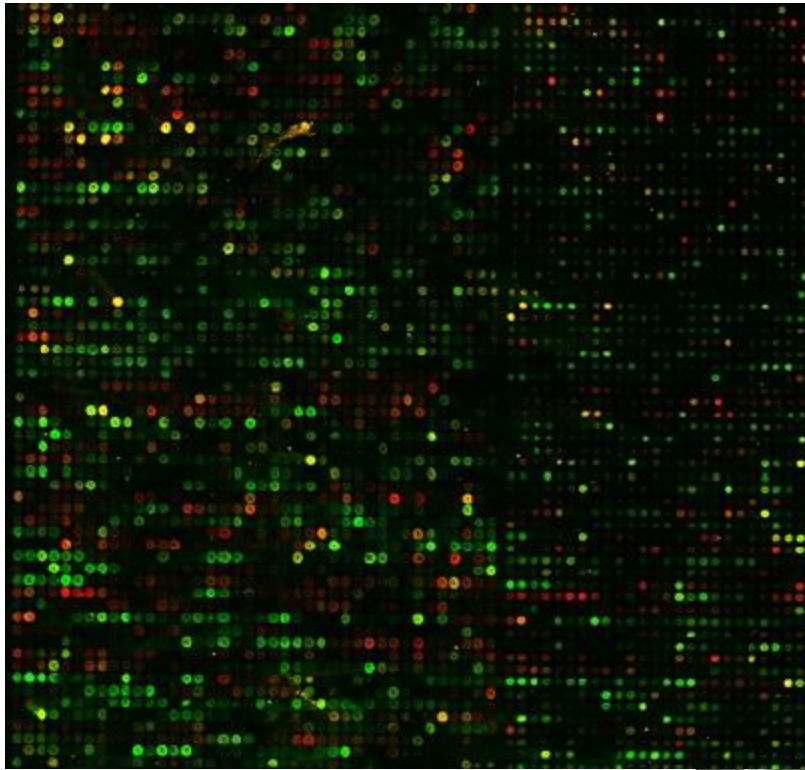


Droplet Microfluidics for Monitoring of Kinetics



DNA Microarrays

Affymetrix

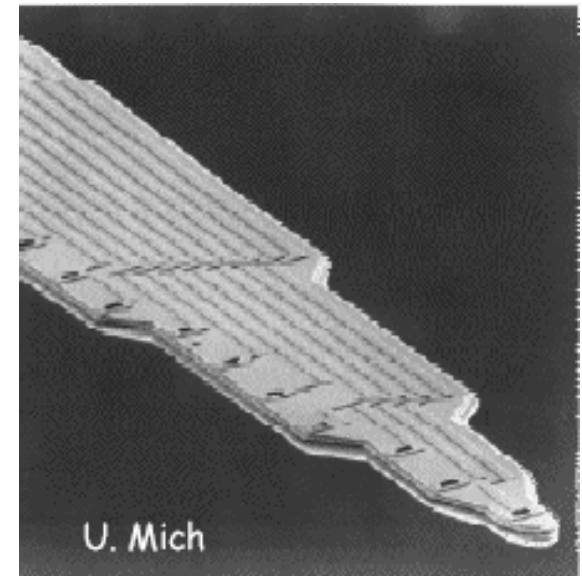
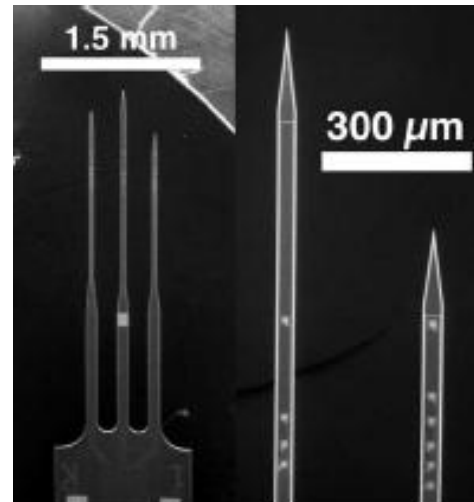
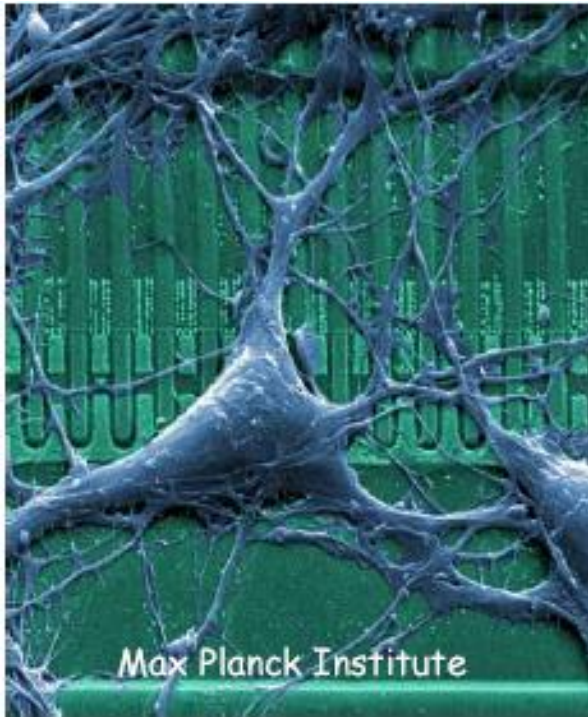


- Fabricated with lithographic technique
- cDNA array
- Gene expression profiling
- Relative fluorescence measurement



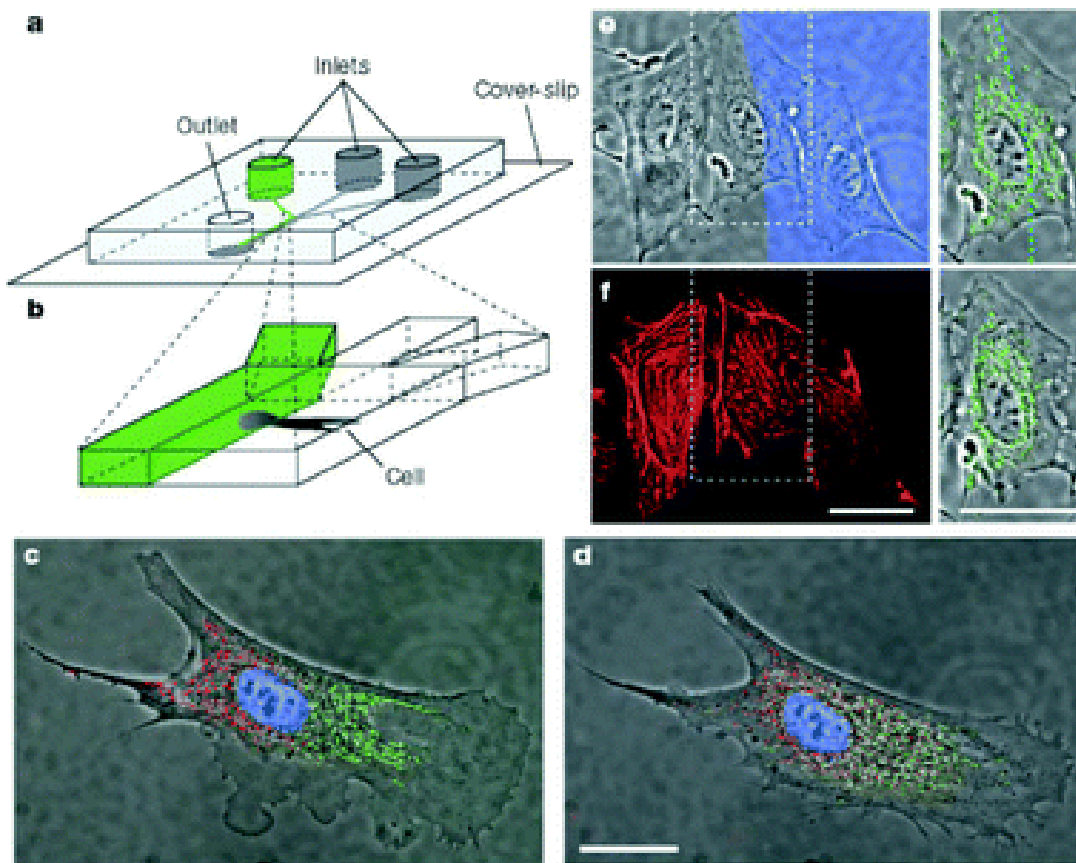
Neural Probe/ Neuro Implant

- Neuro-circuit interaction – neuro-recoding
- Prosthesis research
- Chemical delivery
- Issues with long term implant – bio compatibility



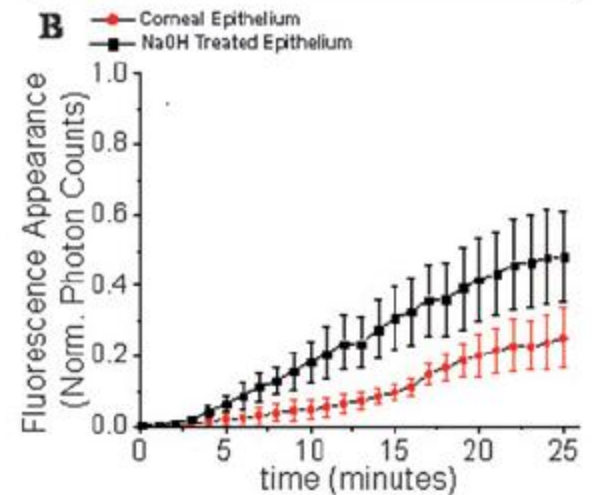
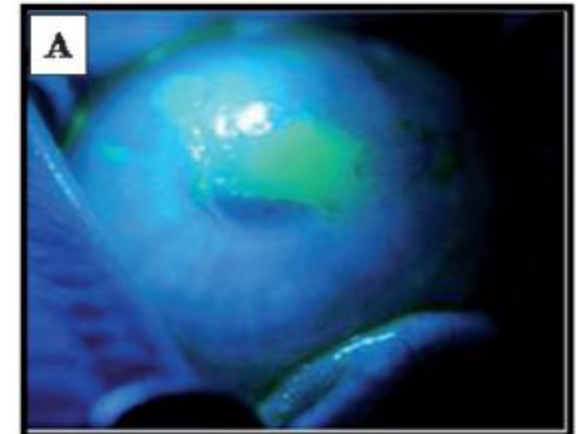
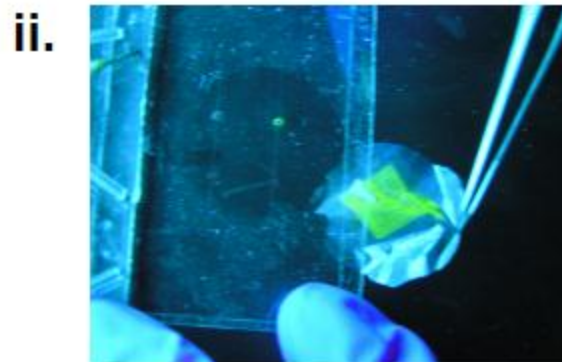
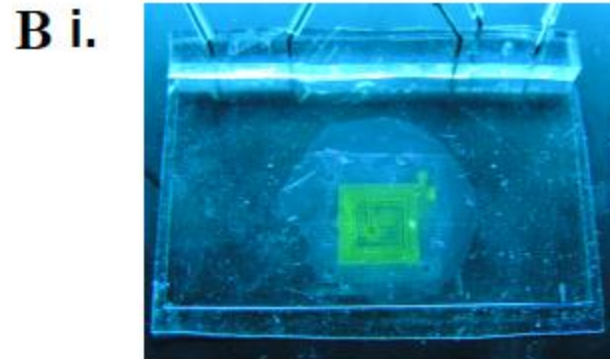
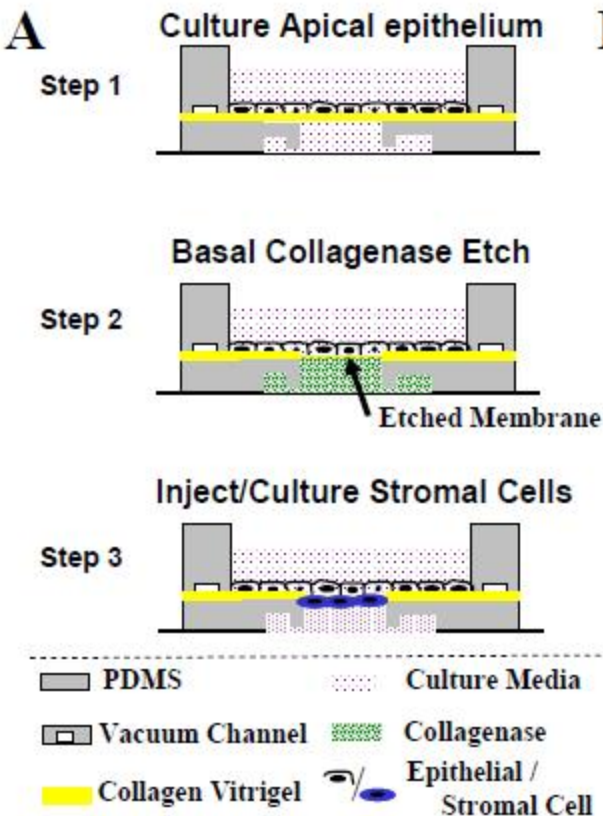
Tissue Engineering / Cell Patterning

- Patterning cells using microfluidics
- Control of microenvironments using microfluidics
- Single-cell (controlled small number of cells) patterning
- High-throughput search for right cell conditions for controlling cell growth, differentiation, apoptosis)



(Whitesides)

Corneal Microtissue Culture



(C. Puleo, Lab Chip. 2009)